



## Two-Piece Clamp-Type Collar Steel

Bore Tolerance

1/8 to 3/16 +.003/+.0006

1/4 to 1-1/8 +.004/+.0008

1-3/16 to 2-15/16 +.006/+.0008

3" and over +.008/+.0008

Bore I/D (in)		O/D (in)		Width (in)		Cap Screw
1/8	0.125	5/8	0.625	9/32	0.281	4-40X5/16
3/16	0.188	5/8	0.625	9/32	0.281	4-40X5/16
1/4	0.250	5/8	0.625	9/32	0.281	4-40X5/16
5/16	0.313	11/16	0.687	9/32	0.281	4-40X5/16
3/8	0.375	7/8	0.875	12/35	0.343	6-32X3/8
7/16	0.438	15/16	15/16	12/35	0.343	6-32X3/8
1/2	0.500	1 1/8	1.125	13/32	0.406	8-32X1/2
9/16	0.563	1 1/4	1.250	7/16	0.437	10-32X1/2
5/8	0.625	1 5/16	1.313	7/16	0.437	10-32X1/2
11/16	0.688	1 3/8	1.375	7/16	0.437	10-32X1/2
3/4	0.750	1 1/2	1.500	1/2	0.500	1/4-28X5/8
13/16	0.813	1 5/8	1.625	1/2	0.500	1/4-28X5/8
7/8	0.875	1 5/8	1.625	1/2	0.500	1/4-28X5/8
15/16	0.938	1 3/4	1.750	1/2	0.500	1/4-28X11/16
1	1.000	1 3/4	1.750	1/2	0.500	1/4-28X11/16
1 1/16	1.063	1 7/8	1.875	1/2	0.500	1/4-28X11/16
1 1/8	1.125	1 7/8	1.875	1/2	0.500	1/4-28X11/16
1 3/16	1.188	2 1/16	2.063	1/2	0.500	1/4-28X11/16
1 1/4	1.250	2 1/16	2.063	1/2	0.500	1/4-28X11/16
1 5/16	1.313	2 1/8	2.125	9/16	0.563	1/4-28X3/4
1 3/8	1.375	2 1/4	2.250	9/16	0.563	1/4-28X3/4
1 7/16	1.438	2 1/4	2.250	9/16	0.563	1/4-28X3/4
1 1/2	1.500	2 3/8	2.375	9/16	0.563	1/4-28X3/4
1 9/16	1.563	2 3/8	2.375	9/16	0.563	1/4-28X3/4
1 5/8	1.625	2 5/8	2.625	11/16	0.688	5/16-24X7/8
1 11/16	1.688	2 3/4	2.750	11/16	0.688	5/16-24X7/8
1 3/4	1.750	2 3/4	2.750	11/16	0.688	5/16-24X7/8
1 13/16	1.813	2 7/8	2.875	11/16	0.688	5/16-24X7/8
1 7/8	1.875	2 7/8	2.875	11/16	0.688	5/16-24X7/8
1 15/16	1.938	3	3.000	11/16	0.688	5/16-24X7/8
2	2.000	3	3.000	11/16	0.688	5/16-24X7/8
2 1/16	2.063	3 1/8	3.125	3/4	0.750	5/16-24X7/8
2 1/8	2.125	3 1/4	3.250	3/4	0.750	5/16-24X7/8
2 3/16	2.188	3 1/4	3.250	3/4	0.750	5/16-24X7/8
2 1/4	2.250	3 1/4	3.250	3/4	0.750	5/16-24X7/8
2 5/16	2.313	3 3/8	3.375	3/4	0.750	5/16-24X1
2 3/8	2.375	3 1/2	3.500	3/4	0.750	5/16-24X1
2 7/16	2.438	3 1/2	3.500	3/4	0.750	5/16-24X1
2 1/2	2.500	3 3/4	3.750	7/8	0.875	3/8-24X1
2 9/16	2.563	3 7/8	3.875	7/8	0.875	3/8-24X1
2 5/8	2.625	3 7/8	3.875	7/8	0.875	3/8-24X1
2 11/16	2.688	4	4.000	7/8	0.875	3/8-24X1
2 3/4	2.750	4	4.000	7/8	0.875	3/8-24X1
2 13/16	2.813	4 1/4	4.250	7/8	0.875	3/8-24X1 1/8
2 7/8	2.875	4 1/4	4.250	7/8	0.875	3/8-24X1 1/8
2 15/16	2.938	4 1/4	4.250	7/8	0.875	3/8-24X1 1/8
3	3.000	4 1/4	4.250	7/8	0.875	3/8-24X1 1/8
3 1/16	3.063	4 1/2	4.500	7/8	0.875	3/8-24X1 1/4
3 1/8	3.125	4 1/2	4.500	7/8	0.875	3/8-24X1 1/4
3 3/16	3.188	4 1/2	4.500	7/8	0.875	3/8-24X1 1/4
3 1/4	3.250	4 1/2	4.500	7/8	0.875	3/8-24X1 1/4
3 5/16	3.313	4 3/4	4.750	7/8	0.875	3/8-24X1 1/4



# Two-Piece Clamp-Type Collar Steel

Bore Tolerance  
 1/8 to 3/16 +.003/+ .0006  
 1/4 to 1-1/8 +.004/+ .0008  
 1-3/16 to 2-15/16 +.006/+ .0008  
 3" and over +.008/+ .0008

Bore I/D (in)		O/D (in)		Width (in)		Cap Screw
3 3/8	3.375	4 3/4	4.750	7/8	0.875	3/8-24X1 1/4
3 7/16	3.438	4 3/4	4.750	7/8	0.875	3/8-24X1 1/4
3 1/2	3.500	4 3/4	4.750	7/8	0.875	3/8-24X1 1/4
3 9/16	3.563	5	5.000	7/8	0.875	3/8-24X1 1/4
3 5/8	3.625	5	5.000	7/8	0.875	3/8-24X1 1/4
3 11/16	3.688	5	5.000	7/8	0.875	3/8-24X1 1/4
3 3/4	3.750	5	5.000	7/8	0.875	3/8-24X1 1/4
3 13/16	3.813	5 1/4	5.250	7/8	0.875	3/8-24X1 1/4
3 7/8	3.875	5 1/4	5.250	7/8	0.875	3/8-24X1 1/4
3 15/16	3.938	5 1/4	5.250	7/8	0.875	3/8-24X1 1/4
4	4.000	5 1/4	5.250	7/8	0.875	3/8-24X1 1/4



# One-Piece Clamp-Type Collar Steel

Bore Tolerance  
 1/8 to 3/16 +.003/+.0006  
 1/4 to 1-1/8 +.004/+.0008  
 1-3/16 to 2-15/16 +.006/+.0008  
 3" and over +.008/+.0008

Bore I/D (in)		O/D (in)		Width (in)		Cap Screw
1/8	0.125	5/8	0.625	0.281	9/32	4-40X5/16
3/16	0.188	5/8	0.625	0.281	9/32	4-40X5/16
1/4	0.250	5/8	0.625	0.281	9/32	4-40X5/16
5/16	0.313	11/16	0.687	0.281	9/32	4-40X5/16
3/8	0.375	7/8	0.875	0.343	12/35	6-32X3/8
7/16	0.438	15/16	15/16	0.343	12/35	6-32X3/8
1/2	0.500	1 1/8	1.125	0.406	13/32	8-32X1/2
9/16	0.563	1 1/4	1.250	0.437	7/16	10-32X1/2
5/8	0.625	1 5/16	1.313	0.437	7/16	10-32X1/2
11/16	0.688	1 3/8	1.375	0.437	7/16	10-32X1/2
3/4	0.750	1 1/2	1.500	0.500	1/2	1/4-28X5/8
13/16	0.813	1 5/8	1.625	0.500	1/2	1/4-28X5/8
7/8	0.875	1 5/8	1.625	0.500	1/2	1/4-28X5/8
15/16	0.938	1 3/4	1.750	0.500	1/2	1/4-28X11/16
1	1.000	1 3/4	1.750	0.500	1/2	1/4-28X11/16
1 1/16	1.063	1 7/8	1.875	0.500	1/2	1/4-28X11/16
1 1/8	1.125	1 7/8	1.875	0.500	1/2	1/4-28X11/16
1 3/16	1.188	2 1/16	2.063	0.500	1/2	1/4-28X11/16
1 1/4	1.250	2 1/16	2.063	0.500	1/2	1/4-28X11/16
1 5/16	1.313	2 1/8	2.125	0.563	9/16	1/4-28X3/4
1 3/8	1.375	2 1/4	2.250	0.563	9/16	1/4-28X3/4
1 7/16	1.438	2 1/4	2.250	0.563	9/16	1/4-28X3/4
1 1/2	1.500	2 3/8	2.375	0.563	9/16	1/4-28X3/4
1 9/16	1.563	2 3/8	2.375	0.563	9/16	1/4-28X3/4
1 5/8	1.625	2 5/8	2.625	0.688	11/16	5/16-24X7/8
1 11/16	1.688	2 3/4	2.750	0.688	11/16	5/16-24X7/8
1 3/4	1.750	2 3/4	2.750	0.688	11/16	5/16-24X7/8
1 13/16	1.813	2 7/8	2.875	0.688	11/16	5/16-24X7/8
1 7/8	1.875	2 7/8	2.875	0.688	11/16	5/16-24X7/8
1 15/16	1.938	3	3.000	0.688	11/16	5/16-24X7/8
2	2.000	3	3.000	0.688	11/16	5/16-24X7/8
2 1/16	2.063	3 1/8	3.125	0.750	3/4	5/16-24X7/8
2 1/8	2.125	3 1/4	3.250	0.750	3/4	5/16-24X7/8
2 3/16	2.188	3 1/4	3.250	0.750	3/4	5/16-24X7/8
2 1/4	2.250	3 1/4	3.250	0.750	3/4	5/16-24X7/8
2 5/16	2.313	3 3/8	3.375	0.750	3/4	5/16-24X1
2 3/8	2.375	3 1/2	3.500	0.750	3/4	5/16-24X1
2 7/16	2.438	3 1/2	3.500	0.750	3/4	5/16-24X1
2 1/2	2.500	3 3/4	3.750	0.875	7/8	3/8-24X1
2 9/16	2.563	3 7/8	3.875	0.875	7/8	3/8-24X1
2 5/8	2.625	3 7/8	3.875	0.875	7/8	3/8-24X1
2 11/16	2.688	4	4.000	0.875	7/8	3/8-24X1
2 3/4	2.750	4	4.000	0.875	7/8	3/8-24X1
2 13/16	2.813	4 1/4	4.250	0.875	7/8	3/8-24X1 1/8
2 7/8	2.875	4 1/4	4.250	0.875	7/8	3/8-24X1 1/8
2 15/16	2.938	4 1/4	4.250	0.875	7/8	3/8-24X1 1/8
3	3.000	4 1/4	4.250	0.875	7/8	3/8-24X1 1/8



## Two-Piece Clamp-Type Collar Steel

Bore I/D (in)	O/D (in)	Width (in)	Cap Screw
3mm	16mm	9mm	3 x 8
5mm	20mm	9mm	3 x 10
6mm	20mm	9mm	3 x 10
8mm	22mm	9mm	3 x 10
10mm	25mm	9mm	3 x 10
12mm	28mm	11mm	4 x 12
16mm	35mm	13mm	5 x 16
20mm	42mm	15mm	6 x 16
25mm	48mm	15mm	6 x 16
30mm	55mm	15mm	6 x 16
35mm	60mm	15mm	6 x 16
40mm	65mm	15mm	6 x 16
45mm	75mm	19mm	8 x 25
50mm	80mm	19mm	8 x 25
55mm	85mm	19mm	8 x 25
60mm	90mm	19mm	8 x 25
65mm	98mm	23mm	10 x 30
70mm	102mm	23mm	10 x 30
75mm	108mm	23mm	10 x 30
80mm	114mm	23mm	10 x 30
90mm	122mm	23mm	10 x 30
100mm	134mm	23mm	10 x 30



# One-Piece Clamp-Type Collar Steel

Bore I/D (in)	O/D (in)	Width (in)	Cap Screw
3mm	16mm	9mm	3 x 8
5mm	20mm	9mm	3 x 10
6mm	20mm	9mm	3 x 10
8mm	22mm	9mm	3 x 10
10mm	25mm	9mm	3 x 10
12mm	28mm	11mm	4 x 12
16mm	35mm	13mm	5 x 16
20mm	42mm	15mm	6 x 16
25mm	48mm	15mm	6 x 16
30mm	55mm	15mm	6 x 16
35mm	60mm	15mm	6 x 16
40mm	65mm	15mm	6 x 16
45mm	75mm	19mm	8 x 25
50mm	80mm	19mm	8 x 25
55mm	85mm	19mm	8 x 25
60mm	90mm	19mm	8 x 25
65mm	98mm	23mm	10 x 30
70mm	102mm	23mm	10 x 30
75mm	108mm	23mm	10 x 30
80mm	114mm	23mm	10 x 30
90mm	122mm	23mm	10 x 30
100mm	134mm	23mm	10 x 30